

Date: Thursday, 21/08/2008 5:13:17 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: D-PAD BACK PLATE
Job Number	: 41568		
Estimate Number	: 13393		
P.O. Number	:	Part Number	: PB6743001191
This Issue	: 21/08/2008 S.O. No. :	Drawing Number	: B6743001 PAGE28,12
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	: B1
Previous Run	: 40036	Material	:
Written By	:	Due Date	: 18/09/2008 Qty: 40 Um: Each
Checked & Approved By	: <u>JD 08.8.22</u>		
Comment	: Est Rev:A 08-06-20 new issue DD verified by:ec		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6S063	6061-T6 .063 Sheet
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Comment: Qty.: 0.1007 sf(s)/Unit Total: 4.0278 sf(s)

6061-T6 .063 Sheet

batch: 108274HB 8-8-291107387 (43)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1HB 8-8-29Prog Rev: B1

2-Deburr if necessary

HB 8-8-29

+ 11 mx B107387 MA 08-09-04

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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HB 8-8-29

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

8 02/08/29 (43) counter

5.0	MS21075L3	Nutplate
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108

Comment: Qty.: 2.0000 Each(s)/Unit Total: ~~80~~ 0000 Each(s)

Nutplate

batch: 1109068

8/08/09/09

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:17 PM
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Process Sheet

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Drawing Name: D-PAD BACK PLATE

Job Number: 41568

Part Number: PB6743001191

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

CCR264SS33

Cherry Rivet



Comment: Qty.: 4.0000 Each(s)/Unit Total : ~~160.0000~~ Each(s)

Cherry Rivet

batch: M109068

Ep 08/09/09

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

21/9/12 1- install nut plate as per dwg / countersink as per detail K.

Ep 08/09/10 (54)

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

508/09/10 (54) counters

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 129

8/9/11

(54x)

50

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/11

Job Completion



U 08-09-11

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

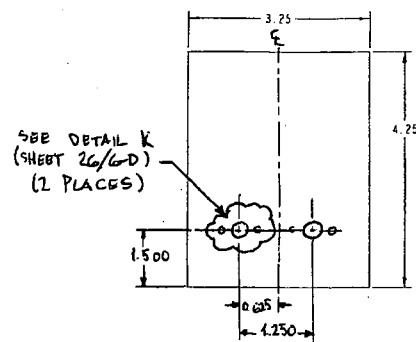
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

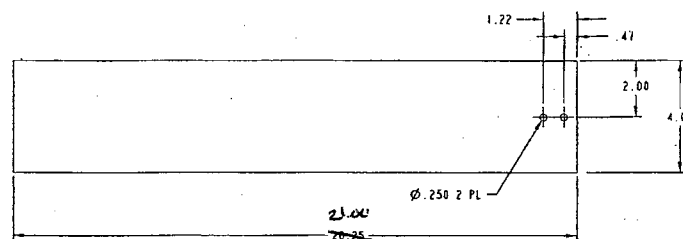
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

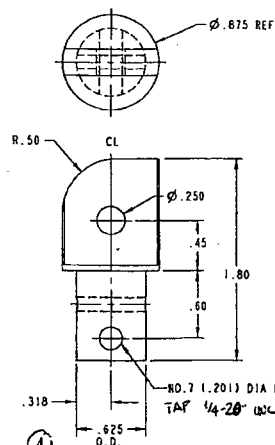
RELEASED
06-01-70



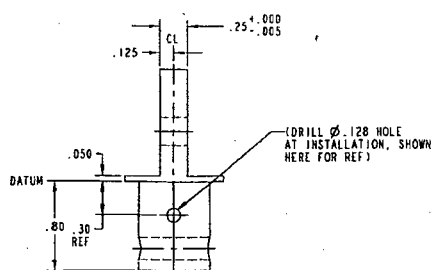
② -191 D-PAD BACK PLATE
MATL: .063 THK, 6061-T6, 00-A-250/11
SCALE 1.000



② -177 SHORT SUPPORT PLATE
MATL: .050 THK, 6061-T6, 00-A-250/11
SCALE 0.500



① -135 MALE EYE
MATL: .875 DIA, 6061-T6, 00-A-200/8
SCALE 2.000



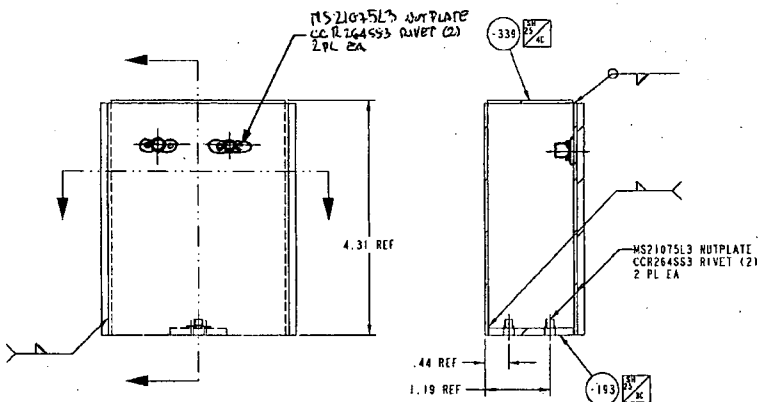
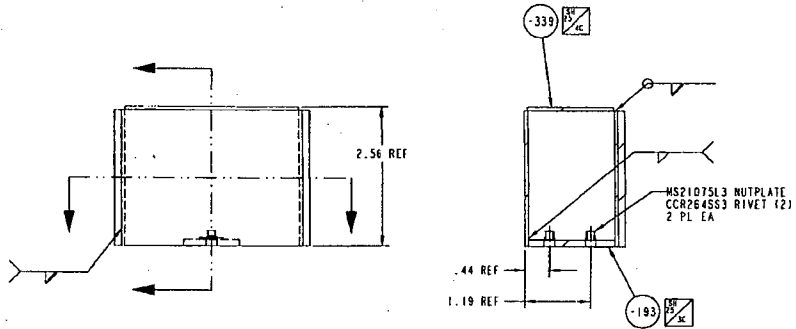
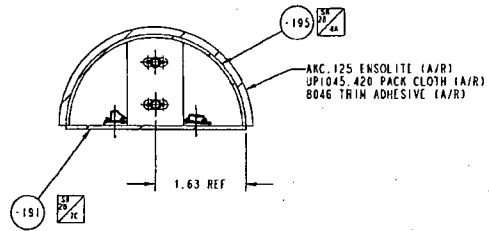
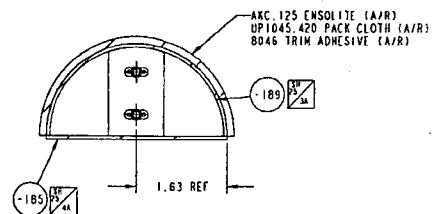
② -195 D-PAD FACE PLATE
MATL: .063 THK, 6061-T6, 00-A-250/11
SCALE 1.000

PREMIER AVIATION, INC.
2001 Aviation Parkway, Grand Prairie, Texas 75052
D/SUVB 867-43001
REV. 01

ORIGINAL

NO. 1508
WORK ORDER
WITHOUT NOTICE
SUBMIT TO AMENDMENT
ENGINEERING
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RELEASED



⑥ -83 SHORT D-PAD ASSEMBLY
SCALE 1.000

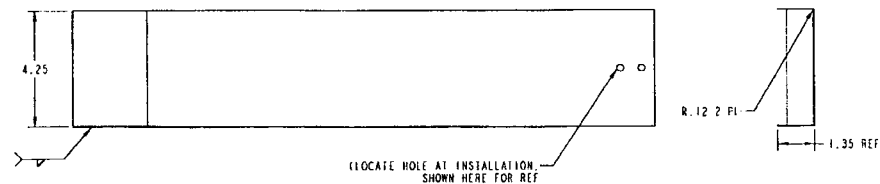
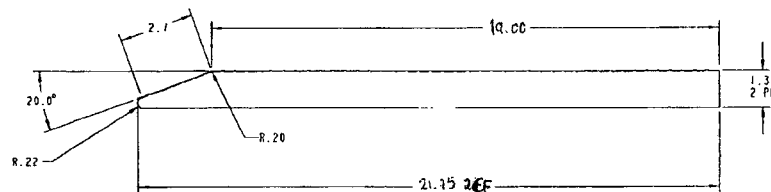
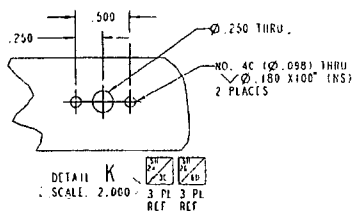
② -85 LONG D-PAD ASSEMBLY
SCALE 1.000

PREMIER AVIATION, INC.
8002 Aviation Parkway, Grand Prairie, Texas 75052
D10SUV8 B67-43001

ORIGINAL

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WITHOUT NOTICE
WORK ORDER
NO. 435108

RELEASED
46 11 20



② -73 20 DEGREE COVER PLATE
MATERIAL: .037 THK., 6061-T6, QQ-A-250/11
SCALE: 0.500

② -159 SUPPORT PLATE
MATERIAL: .090 THK., 6061-T6, QQ-A-250/11
SCALE: 0.500

PART IS SYMMETRICAL ABOUT CENTER LINE

NO. 41560
WORK ORDER
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SUBJECT TO AMENDMENT
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ENGINEERING
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SHOP COPY

PREMIER AVIATION, INC.
30021 Aviation Parkway, Grand Prairie, Texas 75052
REV. 8/81
D10SUV8 B67-43001
SCALE: 1/4" = 1" 25 W 45

ORIGINAL